



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0005.002

DVS ZERT hereby certifies that the company

L+S Präzisionsguß GmbH
Zeppelinstraße 3
04779 Wernsdorf
GERMANY

has furnished proof to fulfil
the scope of welding according to

EN 15085-2 certification level CL1

in the extent mentioned on the reverse side.

validity: 15.06.2016 until 08.02.2019

Düsseldorf, 15.06.2016
Place and date of issue

Dipl.-Ing. Wendler
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', positioned above a horizontal line.

Dipl.-Ing. Gurschke
head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2016.0005.002

Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	-	Fertigungsschweißen
135	1.2, 5 1.2 8 8	- - t = 3 - 10 mm t = 3 - 12 mm	Fertigungsschweißen (G42CrMo4) FW FW BW
136	5	-	Fertigungsschweißen
141	1.2 8 8	t = 3 - 20 mm t = 1.4 - 4 mm t = 3 - 4 mm	FW FW BW

Area of Application:

- finishing welding and joint welding of assemblies for railway vehicles
- except design
- except purchasing of welded parts

Responsible Welding Coordinator(s):

Marc Joachim Poppe (IWE) [external]

born: 18.11.1986

Deputy with equal rights:

Thomas Rother (IWS)

born: 03.02.1969

Representative:

-

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1 and ISO 14732 for Mr. Marc Joachim Poppe (IWE) exist.

registration ON EN15085:

DVSZERT/15085/CL1/005/0A1/16

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.